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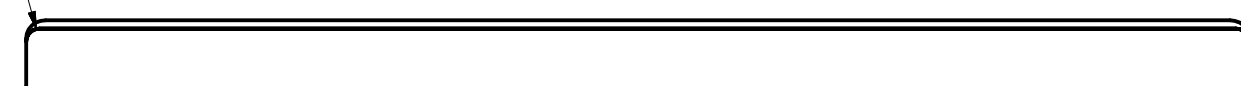
2

1

REVISION HISTORY				
REV	SHEET	DESCRIPTION	SIGNATURES	DATE
A	-	ORIGINAL RELEASE	DRAWN: T. SCHWIETERMAN ENGINEER: TIM MATHIS	5/24/2013 6/5/2013
B	1	OPENED DIM B, C, & ANGLE D	DRAWN: CHRIS CABA ENGINEER: RON BREEZE	10/25/2017 11/1/2017
C	1	OPENED RAD E	DRAWN: JOE BRENNAN ENGINEER: RON BREEZE	1/30/2018 2/2/2018
D	1	CHANGED DIM F	DRAWN: JOE BRENNAN ENGINEER: RON BREEZE	2/28/2018 3/12/2018

D

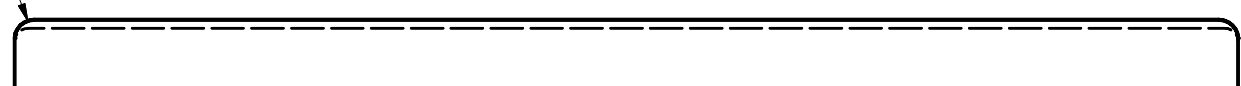
G 2 PLACES



VIEW 2  
SCALE 1/2

C

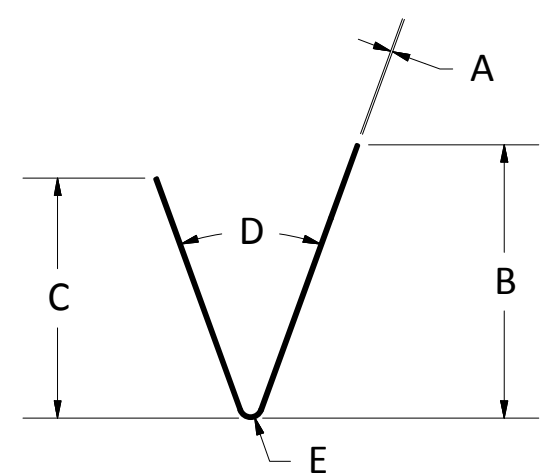
H 2 PLACES



F

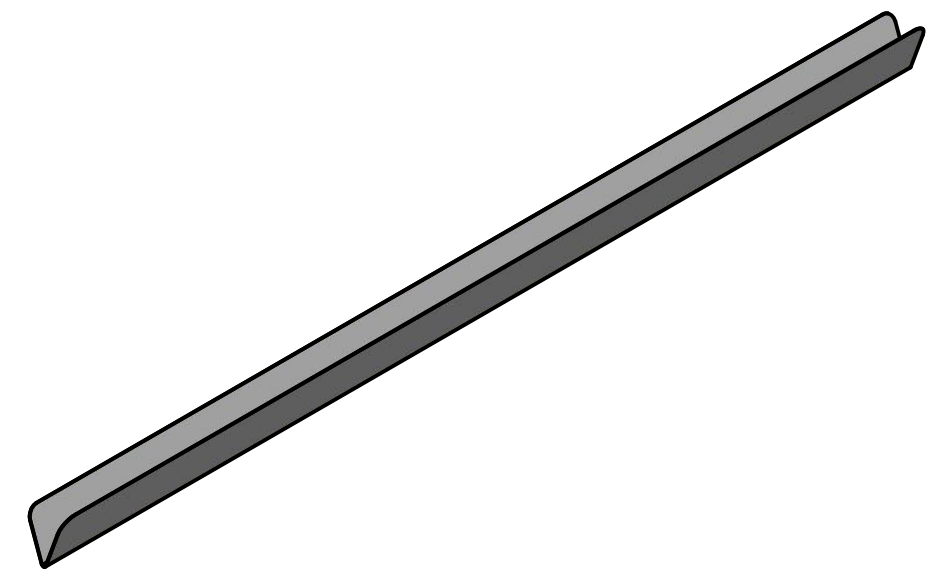
VIEW 3  
SCALE 1/2

B



VIEW 1  
SCALE 2:1

A



INDEX IDENTIFICATION	MAX LIMIT	MIN LIMIT
DIM A	0.00575	0.00375
DIM B	0.775	0.745
DIM C	0.682	0.652
ANGLE D	42	38
RAD E	0.060	0.030
DIM F	12.741	12.743
RAD G	0.145	0.135
RAD H	.208	.198

<b>LEGEND</b> (X) ITEM I.D. (SO) SUB-ASSY I.D. (AO) ASSEMBLY I.D. (M) MARKING I.D. PER 4) (L) LOCAL NOTE I.D. (R) REVISION I.D.	<b>UNLESS OTHERWISE SPECIFIED</b> 1) UNITS ARE IN INCHES. 2) TOLERANCES: - FRACTIONAL ± 1/32 - 2 DECIMALS ± 0.010 - 3 DECIMALS ± 0.005 - 4 DECIMALS ± 0.0005 - ANGLES ± 1° 3) MAX ROUGHNESS 125 ✓ 4) PERMANENTLY MARK WITH "TOOL NUMBER" 5) BREAK ALL SHARP EDGES 0.015 6) INSIDE FILLET RADI 0.005 - 0.015 **7) SEE ORIGINAL OR REV. HARDCOPY FOR SIGNATURES OR INITIALS	<b>REFERENCE DRAWINGS</b> DO NOT SCALE DRAWING  SHEET SIZE: B	DRAWN: JOE BRENNAN 2/28/2018 CHECKED: JOE BRENNAN 2/28/2018 ENGINEER: RON BREEZE 3/12/2018	TOOL NUMBER: <b>SACS-0072-1</b>
			DESCRIPTION: <b>LEADING EDGE OGV VANE</b>	
			MATERIAL: <b>AMS 5510</b>	DWG. NO.: <b>SACS-0072</b>
			REV: <b>D</b>	SCALE: <b>NTS</b>

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